

Date: Wednesday, 12/14/2005 4:03:05 PM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: BASKET HINGE	
Job Number	: 25239				
Estimate Number	: 10588				
P.O. Number	: N/A		Part Number	: D22323	
This Issue	: 12/14/2005	S.O. No. : N/A	Drawing Number	: D2232 REV C	
Prsht Rev.	: NC		Project Number	: N/A	
First Issue	: N/A		Drawing Revision	: C	
Previous Run	: 24527		Material	: N/A	
Written By	: SEE COMMENT BELOW		Due Date	: 1/10/2006	
Checked & Approved By	: SEE COMMENT BELOW		Qty:	50 Um: Each	
Comment	: Est. B 01.06.07 Now laser cut EC				

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 00000298

AP 05/12/15

Laser cut as per DWG D2232

Material: 304/316 ss 0.125" thick

Material release note attached

2.0	D22323F	Basket Hinge
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 50.0000 Each(s)

Basket Hinge

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Recieve &amp; Inspect for Transit Damage

Ensure Material Release Note is attached

C 206/10/10.5

51

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL &amp; MEDIUM FAB RESOURCE 1

Deburr

SAD 06/01/22

51

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 06/01/04  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 12/14/2005 4:03:05 PM  
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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BASKET HINGE

Job Number: 25239

Part Number: D22323

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: WS3

CLo6/01/23 51

7.0 DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21 51 - 06/01/25 51

51 adolay

Job Completion

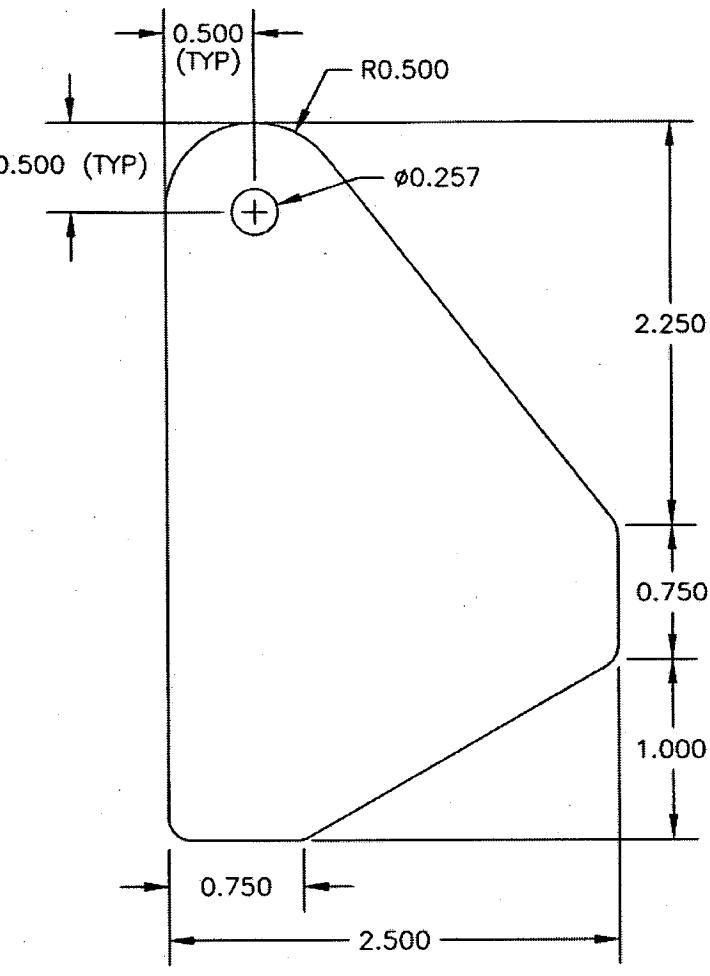


W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

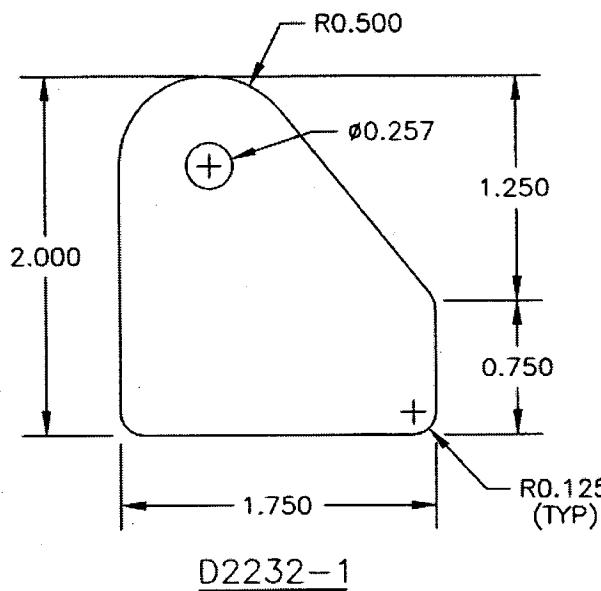
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



MATERIAL: AISI 304/316 SS 0.125 THICK



**RELEASED**  
15.05.05  
KE

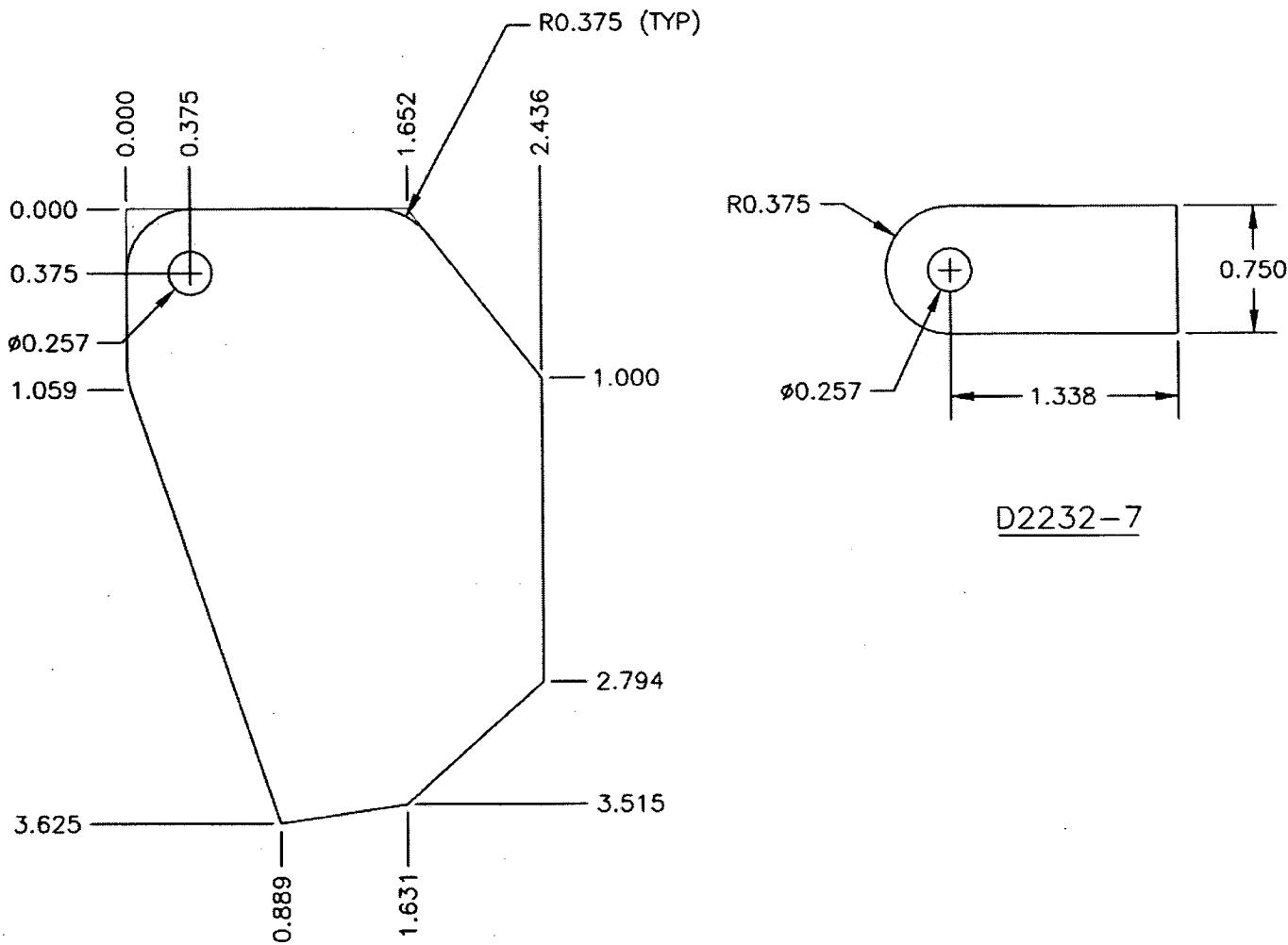
**DART**

ISSUED  
1600

DESIGN	DRAWN BY	DART AEROSPACE LTD
CHECKED	APPROVED	HAWKESBURY, ONTARIO, CANADA
DATE		DRAWING NO.
98.04.28	JF	D2232
A	94.05.12	NEW ISSUE
B	96.01.02	ADDED -5 AND -7
C	98.04.28	0.125 THICK WAS 0.063

NOT COPY  
RETURN TO  
HNG ENGINEERING  
CONTROL LTD CO

25239



D2232-7

25239

MATERIAL: AISI 304/316 SS 0.125 THICK

**DART**



DESIGN	DRAWN BY	DART AEROSPACE LTD
CHECKED	APPROVED	HAWKESBURY, ONTARIO, CANADA
		REV. C
		D2232
DATE		SHEET 2 OF 2
98.04.28		SCALE
		1:1
	TITLE	BASKET HINGE

**RELEASED**  
49-05-05 KE

**裕茂實業股份有限公司**  
YIEH MAU CORP.

INVOICE NO. :  
COMMODITY :

F05M325R  
PRIME COLD ROLLED STAINLESS STEEL SHEET

工廠:高雄縣路竹鄉順安路345號  
345, SHUN AN RD. LU CHU HSIAN  
KAOHSIUNG TAIWAN R.O.C.  
TEL:(07)6972886 FAX:(07)6973006  
CERTIFICATE NO: F05M325R  
DATE OF ISSUE:03/31/2005  
PAGE:3

SPECIFICATION:  
CUSTOMER:

AISI 304  
INTEGRIS METALS LTD

SIZE	BUYER'S ITEM NUMBER	NO.	Weight (N.W.)		Heat No.	ID NO.	Physical Properties Tensile Test GL=50 mm/m					Chemical Composition (%)							
			KGS	LBS			Y.S. (N/mm <sup>2</sup> )	T.S. (N/mm <sup>2</sup> )	E.L. (%)	HRB	H V	C x100	Si x100	Mn x100	P x1000	S x1000	Ni x100	Cr x100	N x100
AISI 304 2B 11GA / 48" X 120"	(7427-6445)	1	1,404	3,095	YU136029	42S56953A-2122	275	630	51	83	164	4.1	52	109	31	3	820	1817	2.4
11GA / 48" X 120"	(7427-6445)	1	1,051	2,317	YU136029	42S56953A-2123	275	630	51	83	164	4.1	52	109	31	3	820	1817	2.4
11GA / 48" X 96"	(7427-6403)	1	1,398	3,082	YU136785	42S60093B-11	290	659	51	84	169	4.3	47	119	28	9	809	1827	2.9
AISI 304 NO.4 16GA / 36" X 120"	(7426-6064)	1	1,396	3,078	YU282630	41S56329-22111	300	670	50	82	159	4.7	50	122	25	9	805	1813	2.9

4 5,249 11,572

NO MERCURY CONTAMINATION

Remarks:  
WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS  
BEEN MADE IN ACCORDANCE WITH THE RULES OF THE MILL CERTIFICATE.

Bend test good for all Heat NO.

PRODUCT IN ACCORDANCE WITH ASTM A240, A480,  
A262E, ASME SA240, QQS766D.  
P.O. NO.: 494470

**VIEH MAU CORP.**

*[Signature]*  
Manager of Quality Assurance Section

11 ga 304 2B SS

J 06-01-17

10# 186, 215, 146, 298, 245